



FabLink®-EC25.4.C

Meat (Beef and Pork) Applications

Fat - Trim Lines, General Conveyence, Packing Lines, Elevator

Poultry Applications

Debonning, Trim Lines, Offal - Feather Lines, Grading Lines, Freezing Lines, Elevator

Seafood Applications

Inspection Tables, Grading Lines, Trim Lines

Bakery Applications

Row Dough Handling, Cooling Lines, Packing Lines

Snack Food Applications

Corn Processing

Fruits and Vegetables Applications

Bulk Feeding, Elevator, Control - Sorting Table

Packaging Applications

Labelling, Palletizing - Depalletizing

FabLink® EC25.4.C

Pitch	25.4 mm / 1 inch
Belt surface	Close, smooth surface
Minimum width	152.4 mm / 6 inch
Open Area (%)	0%
Cleat	Yes (T25, T50, T75, TC75, TCH75, T100, TNC50, TNC100)
Sidewall	Yes (h=25 mm, h=50 mm, h=75 mm, h=100 mm)
Pin	Ø 5 mm / 0,197 inch – Self lock
Approved	FDA and EU
Curve	No
Color	Additional colors available
Cleanability	Excellent
Belt thickness	10 mm / 0.394 inch



Product Features and Functional Benefits

- Easy to clean reduces downtime for cleaning time 70%.
- Unique sprocket engagement - higher Product load and longer conveyors.
- Close transfer applications.
- Reduces bacteria growth.
- Easy to clean reduces downtime for cleaning time 70%.

Available Moulded Module Sizes

- 150 mm / 5.90 inch module
- 76.2 mm / 3 inch module
- 45 mm / 1.77 inch module
- 30 mm / 1.18 inch module

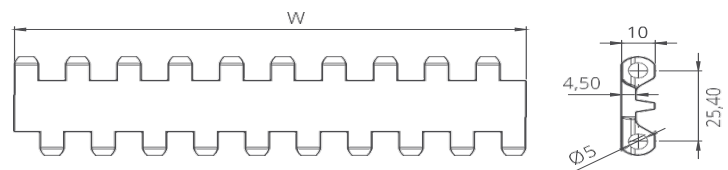
Technical Information

BELT MATERIAL	BELT STRENGTH				TEMPERATURE		BELT WEIGHT Kg/m ² / lb/ft ²
	Straight		Curve		°C / ° F (min.)	°C / ° F (max.)	
	N/mm	lb/ft	N/mm	lb/ft			
PP (Polypropylene)	15400	1055	-	-	+5 / +41	+90 / +194	4,9 / 1.00
PE (Polyethylene)	9240	603	-	-	-73 / -99	+66 / +150.8	5,2 / 1.05
Acetal	25150	1723	-	-	-43 / -45	+110 / +230	7,3 / 1.49

Belt strength and temperature values are maximum on the table.

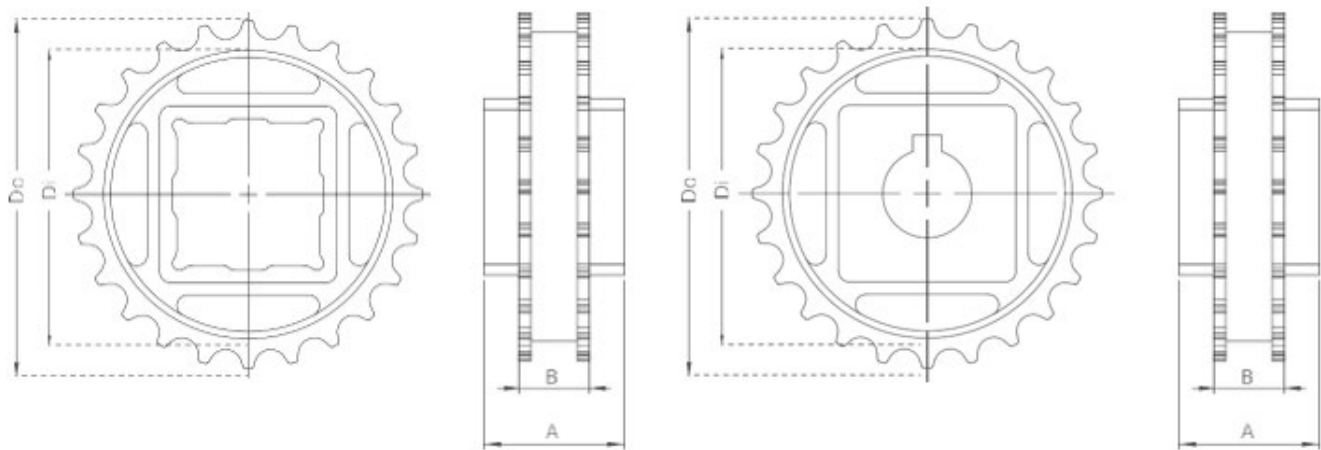
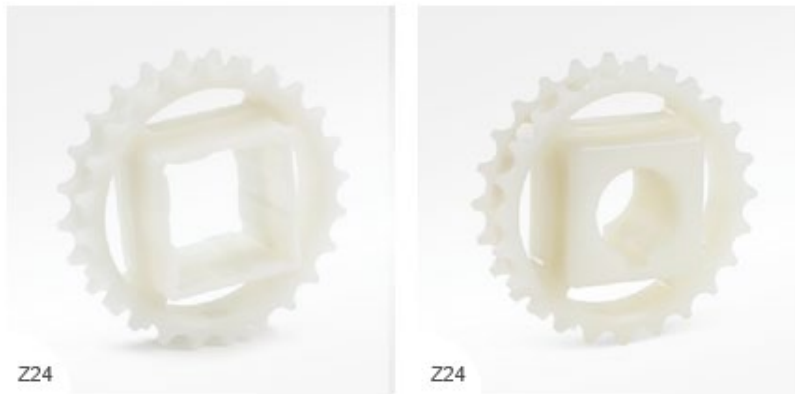
Standard Belt Widths

WIDTH (W)				BELT WIDTH TOLERANCE (max.)
PP-PE		POM		
mm	inch	mm	inch	
152,4	6.0	152,4	6.0	± 0,5 mm
228,6	9.0	228,6	9.0	± 2 mm
304,8	12.0	304,8	12.0	± 2 mm
381,0	15.0	381,0	15.0	± 3 mm
457,2	18.0	457,2	18.0	± 3 mm
533,4	21.0	533,4	21.0	± 3 mm
609,6	24.0	609,6	24.0	± 3 mm
685,8	27.0	685,8	27.0	± 4 mm
762,0	30.0	762,0	30.0	± 4 mm
838,2	33.0	838,2	33.0	± 4 mm
914,4	36.0	914,4	36.0	± 4 mm
990,6	39.0	990,6	39.0	± 4 mm
1066,8	42.0	1066,8	42.0	± 4 mm
1143,0	45.0	1143,0	45.0	± 4 mm



- Standard belt increments 76.2mm
 - Non-standard belt increments 15.2mm
- Please contact with customer service for precise belt measurements

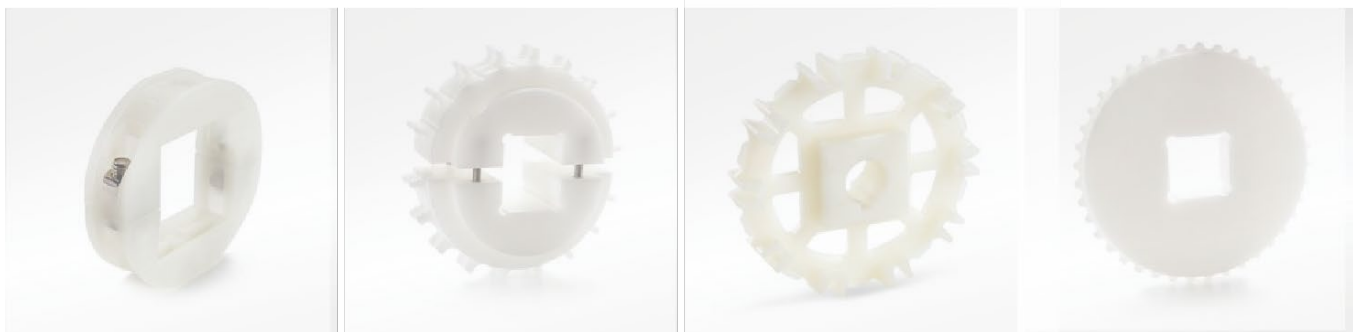
Sprockets and Technical Specifications



Standard Sprocket Dimensions

NUMBER OF TEETH	Di mm / inch	Do mm / inch	B mm / inch	A mm / inch	Square Bore (Q) mm / inch	Round Bore (R) mm / inch	PRODUCT CODE	
							Square Type (Q)	Round Type (R)
Z8	51,6 / 2.03	64,6 / 2.54	30 / 1.18	40 / 1.57	25 / 1	25 / 1	FL-EC-254SQZ8	FL-EC-254SRZ8
Z10	68,8 / 2.71	81,8 / 3.22	30 / 1.18	40 / 1.57	40 / 1.5	25-30 / 1-1.25	FL-EC-254SQZ10	FL-EC-254SRZ10
Z12	85,5 / 3.37	98,8 / 3.89	30 / 1.18	40 / 1.57	40 / 1.5	25-30 / 1-1.25	FL-EC-254SQZ12	FL-EC-254SRZ12
Z15	111,1 / 4.37	124,1 / 4.89	30 / 1.18	40 / 1.57	40 / 1.5	25-30 / 1-1.25	FL-EC-254SQZ15	FL-EC-254SRZ15
Z18	136,1 / 5.36	149,1 / 5.87	30 / 1.18	40 / 1.57	40 / 1.5	25-30 / 1-1.25	FL-EC-254SQZ18	FL-EC-254SRZ18

- * Other sprockets and hub sizes are manufactured upon request
- * POM (Polyacetal) and PP (Polypropylene) sprockets are available upon request
- * Machined split sprockets are available for each size
- *Machined Split Sprockets are available for each size.



Clamp

Machined Split Sprocket

Moulded Sprocket

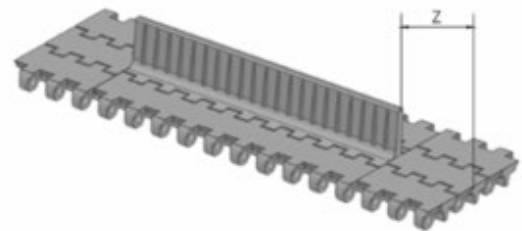
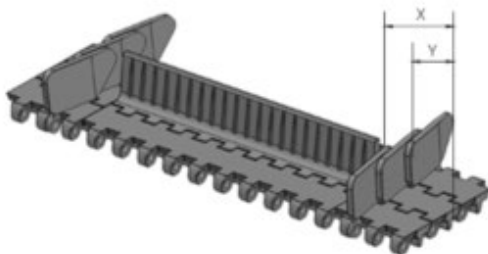
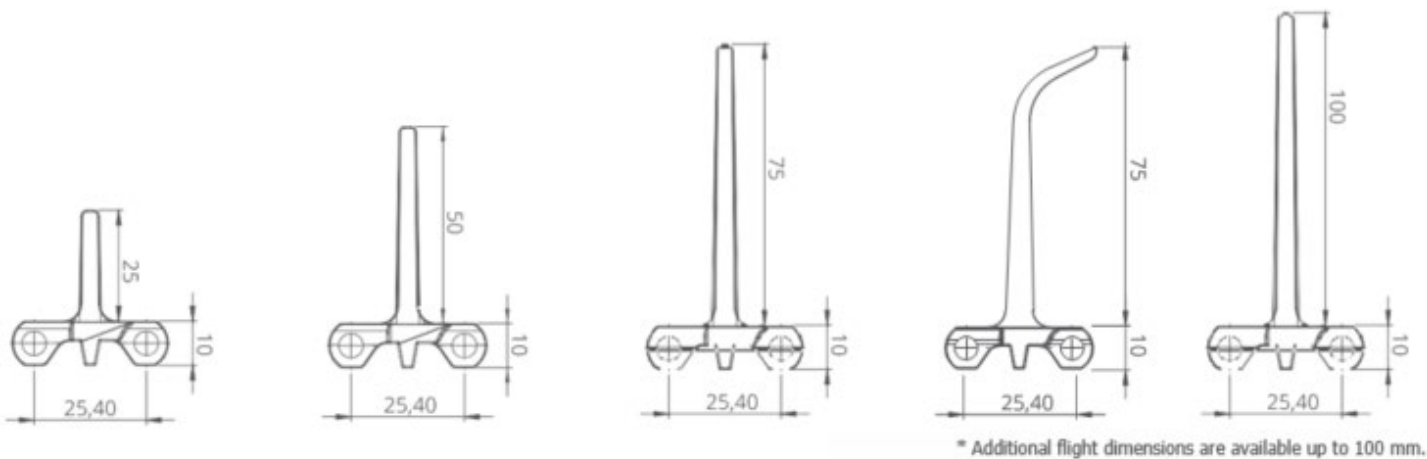
Machined Sprocket

Accessories and Technical Specifications



Cleats

Product code	Cleat Height (mm / inch)	Cleat Width (mm / inch)	Product code	Sidewall Height (mm / inch)
FL-EC-254T25	25 / 1	152,4 / 6	FL-EC-254SW25	25 / 1
FL-EC-254T50	50 / 2	152,4 / 6	FL-EC-254SW50	50 / 2
FL-EC-254T75	75 / 3	152,4 / 6	FL-EC-254SW75	75 / 3
FL-EC-254T100	100 / 4	152,4 / 6	FL-EC-254SW100	100 / 4
FL-EC-254TC75	75 / 3	152,4 / 6	-	-
FL-EC-254TCH75	75 / 3	152,4 / 6	-	-
FL-EC-254TNC50	50 / 2	152,4 / 6	-	-
FL-EC-254TNC100	100 / 4	152,4 / 6	-	-

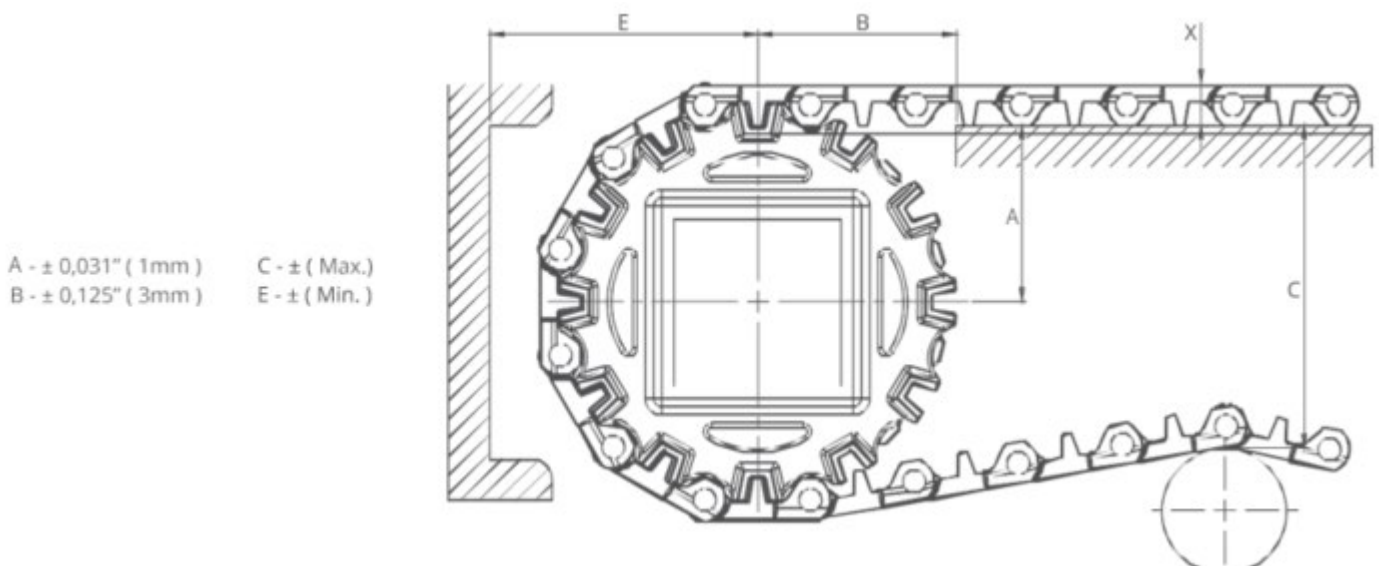


POSSIBLE SIDEWALL FREE ZONE	X		Y		POSSIBLE CLEAT FREE ZONE	Z	
	mm	inch	mm	inch		mm	inch
Standard, no module cutting	24,0	0.94	15,0	0.59	Standard, module cutting	15,0	0.59
Module cutting necessary	32,0	1.26	22,0	0.87	Standard, no module cutting	30,0	1.18
Standard, no module cutting	40,0	1.57	30,0	1.18	Standard, no module cutting	45,0	1.77
Module cutting necessary	48,0	1.89	37,0	1.46	Standard, module cutting	60,0	2.36
Standard, no module cutting	56,0	2.20	45,0	1.77	Standard, no module cutting	76,0	2.99
Module cutting necessary	64,0	2.52	53,0	2.09	Standard, module cutting	15,0	0.59

Gap between Cleat and sidewall minimum 2-3 mm and maximum 10mm

Non-standard Cleat is upon request

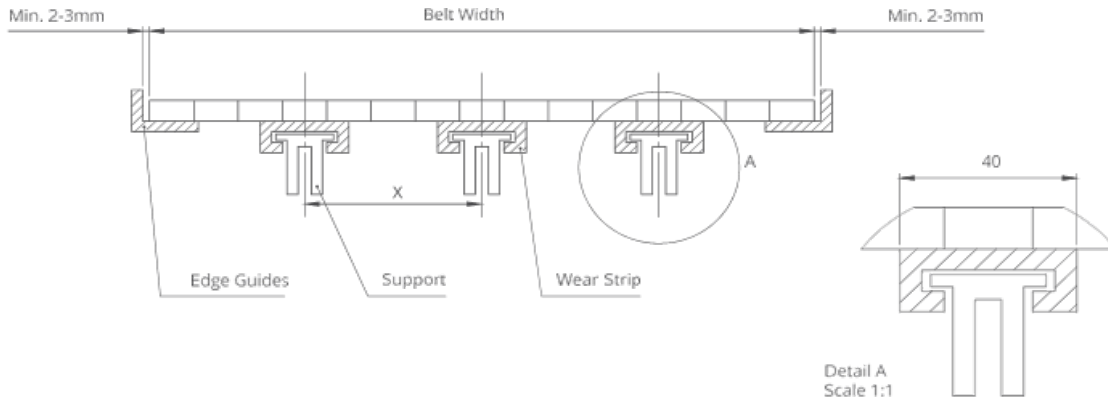
Engineering Information



Conveyor Frame Dimensions

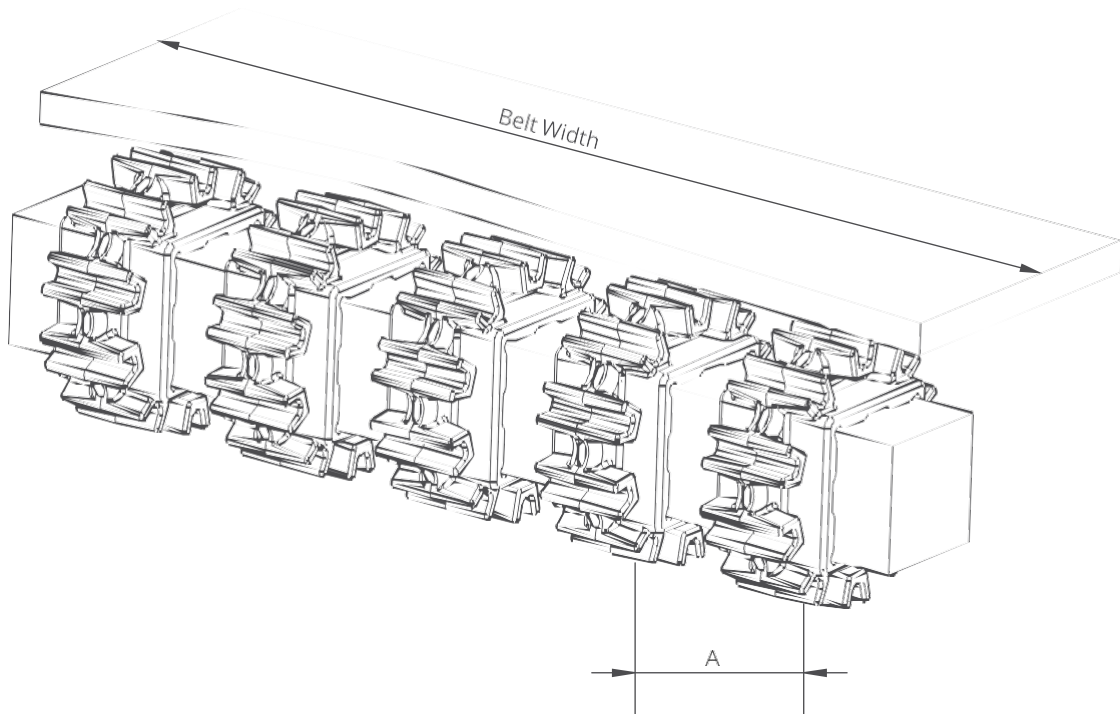
SPROCKETS DESCRIPTION			A		B		C		E		X	
Pitch Diameter		Number of teeth	Range (Bottom to Top)		inch	mm	inch	mm	inch	mm	inch	mm
inch	mm		inch	mm								
2.30	58,5	8	1.16	29,4	1.48	37,6	1.92	48,7	1.94	49,4	0.39	10,0
2.97	75,5	10	1.48	37,5	1.69	42,9	2.57	65,3	2.26	57,5	0.39	10,0
3.63	92,3	12	1.80	45,8	1.87	47,4	3.23	82,0	2.59	65,8	0.39	10,0
4.65	118,0	15	2.23	56,7	2.16	54,9	4.16	105,7	3.02	76,7	0.39	10,0
5.63	143,0	18	2.75	70,0	2.35	59,7	5.18	131,5	3.54	90,0	0.39	10,0
2.30	58,5	8	1.08	27,4	1.52	38,6	1.84	46,7	1.94	49,4	0.47	12,0
2.97	75,5	10	1.40	35,5	1.74	44,1	2.49	63,3	2.26	57,5	0.47	12,0
3.63	92,3	12	1.74	44,1	1.92	48,7	3.16	80,3	2.60	66,1	0.47	12,0
4.65	118,0	15	2.20	55,9	2.19	55,5	4.13	109,0	3.07	77,9	0.47	12,0
5.63	143,0	18	2.70	68,6	2.40	61,0	4.20	120,0	2.95	91,0	0.47	12,0

Slider Support System for Straight Running Belts



Note: The max. distances between the wear strips have to be (X) ;

125 mm for 2" belts
80 mm for 1" / 0.5" belts



Sprockets Arrangement

Standard Belt Width		Number of sprockets per shaft		A (mm/inch)	
mm	inch	Drive Shaft	Return Shaft	Min.	Max.
152,4	6.0	2	2	60/2.36	170/6.6
228,6	9.0	2	2	60/2.36	170/6.6
304,8	12.0	3	2	60/2.36	170/6.6
381,0	15.0	4	3	60/2.36	170/6.6
457,2	18.0	5	3	60/2.36	170/6.6
533,4	21.0	5	3	60/2.36	170/6.6
609,6	24.0	6	3	60/2.36	170/6.6
685,8	27.0	6	4	60/2.36	170/6.6
762,0	30.0	7	4	60/2.36	170/6.6
838,2	33.0	7	4	60/2.36	170/6.6
914,4	36.0	8	4	60/2.36	170/6.6
990,6	39.0	8	5	60/2.36	170/6.6
1066,8	42.0	9	5	60/2.36	170/6.6
1143,0	45.0	9	5	60/2.36	170/6.6
1219,2	48.0	10	5	60/2.36	170/6.6
1295,4	51.0	10	6	60/2.36	170/6.6
1371,6	54.0	11	7	60/2.36	170/6.6
1447,8	57.0	11	7	60/2.36	170/6.6
1524,0	60.0	12	7	60/2.36	170/6.6
1600,2	63.0	12	8	60/2.36	170/6.6
1676,4	66.0	12	8	60/2.36	170/6.6
1752,6	69.0	13	8	60/2.36	170/6.6
1828,8	72.0	14	9	60/2.36	170/6.6
1905,0	75.0	14	9	60/2.36	170/6.6
1981,2	78.0	15	10	60/2.36	170/6.6
2057,4	81.0	15	10	60/2.36	170/6.6

Note: Number of sprockets depends on the belt load.